

Work Order ID 56415

February 23, 2010 11:43:59 AM



Page 1

Item ID: D3640-3

Accept



Setup Start



Revision ID:

Stop



Item Name: Belt Guide

Start Date: 25/02/2010 Start Qty: 8.00



Cust Item ID:

Required Date: 05/03/2010 Req'd Qty: 8.00



Customer:

Reference:

Joe 02.23

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Draw Number	Draw Rev.	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr	Revision Nbr
D3640	Rev A

100	BAND SAW	0.00							
Bandsaw	Memo	0.00							
Jeaspa Bandsaw	Cut blank 3.8 " long								

B.A 10/02/23

8

0

110	HAAS CNC VERTICAL MACHINING #1	0.00							
HAAS 1	Memo	0.00							
HAAS CNC vertical machine #1	1- Mill as per Folio FA670 & Dwg D3640 Rev: <u>A</u> 2-Deburr and Blend rad intersection with deburring tool.								

B.A 10/02/23

8

0

120	QC2- Inspect parts off machine FAI/FAIB	0.00							
QC	Memo	0.00							
Quality Control									

B.A 10/02/23

8

0

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Run Start



Approvals:

Process Plan:

Date:

Tooling:

Date:

Stop



QC:

Date:

SPC (Y/N):

Date:

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Draw
Number

Draw
Rev.

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

130

QC8- Inspect parts - second check

0.00



QC

Memo

0.00

Quality Control

mk 10/02/24

8 0

140

Identify as per dwg & Stock Location: 243

0.00



Packaging

Memo

0.00

Packaging

PC 10/2/26 (8)

150

QC21- Final Inspection - Work Order Release

0.00



QC

Memo

0.00

Quality Control

10/03/03

CL 03/01/10

Picklist Print

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Page 1

Work Order ID: 56415



Parent Item: D3640-3



Parent Item Name: Belt Guide

Start Date: 25/02/2010

Required Date: 05/03/2010

Comments: IPP Rev:A New Issue 07-01-15 JLM

Start Qty: 8.00

Required Qty: 8.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
MDELRLNB0.75X1.250		Purchased	No			100	f	54.3456	3.3684			



Delrin Bar

Warehouse
Location

Loc Qty

Loc Code

Main Warehouse

MAT

54.3456

102916

2.25

12423

9.5866

14535

42.509

12823

2.4000 ft / J.A 10/02/23

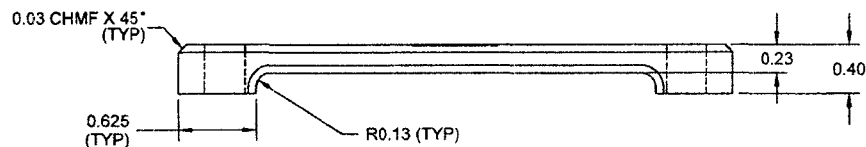
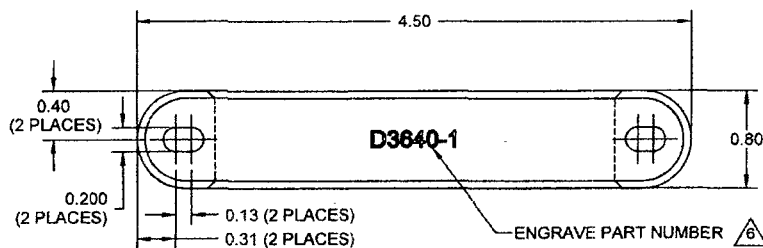
8 7 6 5 4 3 2 1

D

C

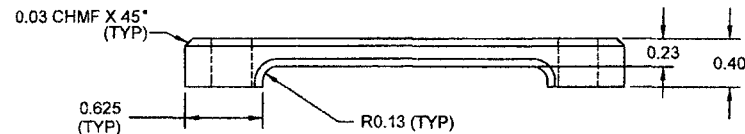
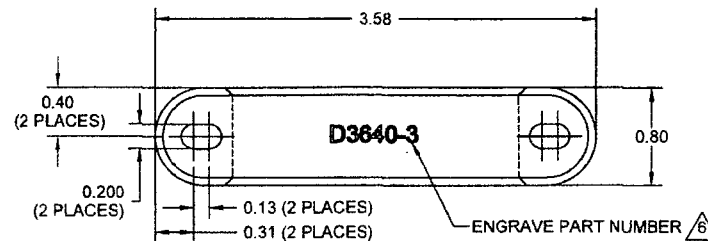
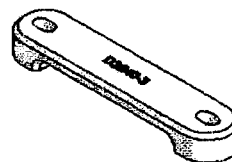
B

A



D3640-1 BELT GUIDE
(WAS GENEVA P/N G10605-1)

- NOTES:**
- 1) MATERIAL: BLACK DELRIN II 150E OR ACETRON GP ACETAL BAR (REF DART SPEC M-DELRIN-B)
 - 2) FINISH: NONE
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
 - 6) IDENTIFICATION: ENGRAVE PART NUMBERS TO MAX DEPTH OF 0.010 AT LOCATIONS SHOWN
 - 7) WEIGHT: 0.03 lbs



D3640-3 BELT GUIDE
(WAS GENEVA P/N G10605-2)

RELEASED
07.07.27

A	NEW ISSUE: REPLACES G10605	LE	07.07.27
REV.	DESCRIPTION	BY	DATE
DESIGN	TS		
DRAWN	LE		
CHECKED	LE		
MFG. APPR.	LE		
APPROVED	LE		
DE APPR.	LE		
DATE	07.07.27		

DART AEROSPACE USA, INC. PORT HADLOCK, WA	
DRAWING NO. D3640	REV. A SHEET 1 OF 1
TITLE BELT GUIDE	
SCALE 1:1	

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